

PREMIER AVIATION, INC.  
 2000 Aviation Parkway, Grand Prairie, Texas 75050  
 D:\OSUV8 B67-43001  
 13 of 15

ORIGINAL

RELEASED  
 SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 400061

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 11:12:38 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTENSION TUBE ADJUSTMENT

Job Number: 40061

Part Number: PB6743001293

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*Jed 08.02.27*

(8)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*m-h 08/07/02*

(8X)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

Mask threaded section and inside bore

START TIME:

*11:30*

OVEN TEMPERATURE:

*320*

FINISH TIME:

*12:00*

*BR / 212 08/07/10*

(8X)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*FL 08/07/10*

(8)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Pat 5*

*MF*

*08-07-14*

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/07/10*

Job Completion



*MF 08-07-15*

W/O:		WORK ORDER CHANGES					
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 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EXTENSION TUBE ADJUSTMENT
Job Number	: 40061		
Estimate Number	: 12073		
P.O. Number	:	Part Number	: PB6743001293
This Issue	: 25/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE38
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 04/07/2008
Checked & Approved By	: <u>JUL 08.06.25</u>	Qty:	<u>8</u> Um: Each
Comment	: Est. A 05.08.29 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M7075T6R2000	Inventory
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Comment: Qty.: 0.1575 f(s)/Unit Total: 0.7875 f(s)  
 Material: 7075-T6511 Bar Ø2.00 (QQ-A-200/11)  
 (M7075T6R2.000)  
 Folio Rev: AA  
 Dwg Rev: B1  
 Identify for B67-43001-293  
 Batch: m18181

mme 08/06/26

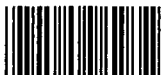
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
 Turn as per Folio FA552 & Dwg B67-43001

mme 08/06/26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mme 08/06/26

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE  
 Knurl as per Dwg B67-43001 using 1.200" pitch knurling wheels

mme 08/06/27

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mme 08/06/27